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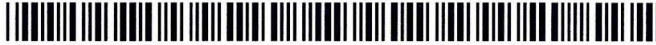
RBE105-14181W4
Job Sheet 188787



Part No: RBE105-14181W4

Job Qty: 2 pcs

Part Name: Needle Bearings Extractor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 2/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-14181W4 Rev.B IPP Rev. A 18.12.10 New issue DP Verify DD

Ship Via:

Bill of Materials



Container No: S192495

Part: RBE105-14181W4

Job No: 188787

Serial No/Batch: S192495

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/21/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	2/25/19	0.00	0.40		Small Fab - 1		MLW
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	2/25/19	0.00	0.00		QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	2 pcs	2/25/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	2/25/19	0.00	0.00		QC 21 - FG - 21		DAS 70 9-89

Part Op 100 - Assemble as per DWG.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93070A125	Socket Head Cap Screw, M5 X 0.8 X 16mm	36 Ea (18 ea)	100-Small Fab - 1	5186526
RBE105-14181W4-1	Shell Weldment	4 pcs (2 ea)	100-Small Fab - 1	5187784
RBE105-14181W4-15	Base	4 pcs (2 ea)	100-Small Fab - 1	5153930
RBE105-14181W4-17	Clamping Ring	2 pcs (1 ea)	100-Small Fab - 1	5172900
RBE105-14181W4-9	Extractor	2 pcs (1 ea)	100-Small Fab - 1	5188525

Job Allocations

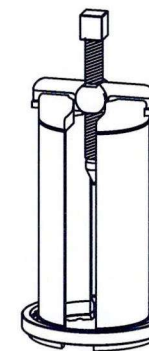
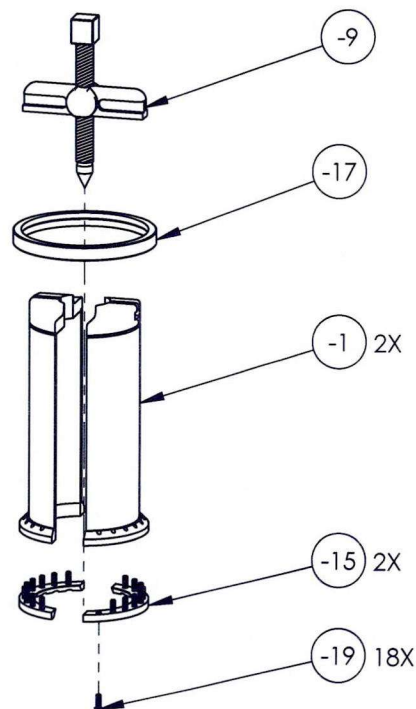
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	93070A125	36	50	0
	RBE105-14181W4-1	4	4	0
	RBE105-14181W4-15	4	6	0
	RBE105-14181W4-17	2	5	0
	RBE105-14181W4-9	2	3	0

Part Specifications
Specifications could not be found.

Plex 6/20/19 3:42 PM dart.boucher.sylvie

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		2/4/2016	RJC	JAG



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WITHOUT NOTICE
WORK ORDER
NO. 188787 MOW
190515

NOTE:
REF. EUROCOPTER T/N: 105-14181W4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	2	SHELL WELDMENT			2
	1		-3		SHELL	6061		3
	1		-5		SHELL BASE	6061		4
	1		-7		CAP	6061		5
X			-9	1	EXTRACTOR			6
1			-11		PULLER	4140/4142 Q & T		9
1			-13		BOLT	4140/4142 Q & T		10
			-15	1	BASE	O-1		7
			-17	1	CLAMPING RING	4140/4142 Q & T		8
		B/O	-19	18	SOCKET HEAD CP SCREW	STEEL	M5X.8 X 16mm (MCMMASTER-CARR #93070A125)	1
ASSY -9	ASSY -1							

DART AEROSPACE	
TITLE EXTRACTOR	
DWG NO. RBE105-14181W4	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:8	DATE 12/14/2015
SHEET 1 OF 10	